

GRICON GOUGE



IDENTIFICATION : GRICON GOUGE

CLASSIFICATION : An extruded heavy coated electrode for gouging and chamfering

CHARACTERISTICS :

The electrode has an exothermic coating which ensures a stable but hot and penetrating arc. The electrode can be used in all positions with negligible slag.

TYPICAL APPLICATION :

The electrode is used for gouging and making grooves in steel, cast iron, aluminium and copper. Very useful for removing defective previous weld runs or chipping or for removing rivet heads of old or defective riveting. Also used for removing flashes and risers on foundry castings.

RECOMMENDED CURRENT AND PACKING DATA :

SIZE (mm)	LENGTH (mm)	AMPS	PACKING PER BOX
3.15	350	150-250	105X4=420
4.00	350	200-350	65X4=260
5.00	350	300-400	40X4=160