

GRICON CUT



IDENTIFICATION : GRICON CUT

CLASSIFICATION : An extruded medium heavy coated electrode for cutting and piercing

CHARACTERISTICS :

The electrode has an exothermic coating which ensures a stable and high force arc. Extremely low volume of slag can be brushed off easily. The electrode can be used in all positions.

TYPICAL APPLICATION :

The electrode is used for piercing and cutting of steel, cast iron, aluminium and copper. Also for removing flashes and runners/risers in foundry castings.

RECOMMENDED CURRENT AND PACKING DATA :

SIZE (mm)	LENGTH (mm)	AMPS	PACKING PER BOX
3.15	350	150-250	100X4=400
4.00	350	200-300	70X4=280
5.00	350	250-400	50X4=200