

# GEESAW EH10KMDH



**Specially developed copper** – coated continuous solid wire for SAW welding having extremely low level of sulphur and phosphorus.

CLASSIFICATION : AWS/SFA 5.17 : EH 10K

COMPOSITION OF THE WIRE (RANGE) %:

C	Mn	Si	S	P	Cu
0.07-0.15	1.30-1.70	0.05-0.25	0.012 max	0.015 max	0.35 max

**Standard Wire Dia. (in mm) :** 5.00, 4.00, 3.15, 2.50

**Packing Specifications :** Supplied as spools

SPOOLS (on MS former)

**Inner dia** : 300 mm

**Width** : 100mm

**Weight** : 25 Kgs.

Each spool is wrapped with polythene and hessian cloth.

Suitable for welding with specially developed agglomerated fluxes like Geeflux 510 MDH.