

# GEESAW EA2



Copper – coated continuous low-alloy solid wire for Submerged Arc welding

CLASSIFICATION :AWS/SFA 5.23: EA2

**Packing Specifications :** Supplied as spools

SPOOLS (on MS former)

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Inner dia : 300 mm

Width : 100mm

Weight : 25 Kgs.

OR as per customers specification.

Each spool is wrapped with polythene and hessian cloth.

Suitable for welding with agglomerated fluxes like **Hyundai S-800 P** or **GEEFLUX 5210** or equivalent.

WIRE CHEMISTRY (%) :

| C         | Mn        | Si       | S         | P         | Mo        | Cu       |
|-----------|-----------|----------|-----------|-----------|-----------|----------|
| 0.07-0.15 | 0.65-1.00 | 0.20 max | 0.030 max | 0.025 max | 0.45-0.65 | 0.35 max |